

CR Metallic

**Metallised
Embroidery Threads**

**Metallisierte
Stickgarne**

**Filati metallizzati
da ricamo**

**Fils à broder
métallisés**

**Hilos
metalizados
para bordar**

**Linhas
metalizadas
para bordar**

**Metalik
nakış ipliği**

金属绣花线

All threads in this colour card are also ideal for decorative seams

®

Passion for embroidery since 1919

Made in Germany

MADEIRA

CR Metallic No. 40



CR Metallic No. 20



CR Metallic No. 40



The Game Changer

Developed to match the highest requirements, this soft-touch metallic thread has a high-tech colour coating, is washable at high temperatures and is resistant to abrasion. Optimised for ease of use with standard embroidery needles, it is the perfect match for trouble-free stitching at top speeds for fashion, workwear or hotel textiles. Manufactured in Germany, the thread benefits from premium quality and sustainability. It is certified according to STANDARD 100 by OEKO-TEX®, product class I and is even suitable for industrial laundering. In short, it is a game changer in metallic threads, offering great value for money.



The Game Changer

Dieses weiche Metallic-Garn wurde entwickelt, um höchsten Anforderungen gerecht zu werden. Es verfügt über eine Hightech-Farbbeschichtung, ist abriebbeständig und bei hohen Temperaturen waschbar. Optimiert für die einfache Verwendung mit Standard-Sticknadeln ermöglicht es müheloses Sticken mit Hochgeschwindigkeit auf Modeartikeln, Arbeitskleidung oder Hoteltextilien. Das Garn wurde in Deutschland hergestellt und bedient höchste Qualitäts- und Nachhaltigkeitsansprüche. Es ist nach STANDARD 100 by OEKO-TEX®, Produktklasse I zertifiziert und somit auch für industrielle Waschverfahren geeignet. Kurz gesagt, ein Gamechanger im Bereich Metallic-Garn, der ein hervorragendes Preis-Leistungs-Verhältnis bietet.



The Game Changer

Progettato per soddisfare i requisiti più esigenti, questo filato metallizzato soffice al tatto è dotato di un rivestimento colorato altamente tecnologico, è lavabile ad alte temperature e resistente all'abrasione. Ottimizzato per facilitare l'utilizzo di aghi standard per ricamo, è la soluzione migliore per cucire senza problemi ad alta velocità per la moda, l'abbigliamento da lavoro e i tessuti per alberghi. Prodotto in Germania, il filato si avvale di alta qualità e sostenibilità. Il filato è dotato di certificazione STANDARD 100 di OEKO-TEX®, Prodotto di classe I ed è persino adatto al lavaggio industriale. In breve, è rivoluzionario nel campo dei filati metallizzati e offre un ottimo rapporto qualità-prezzo.



The Game Changer

Développé pour répondre aux plus hautes exigences, ce fil métallique doux au toucher est doté d'un revêtement coloré de haute technologie, lavable à haute température et résistant à l'abrasion. Optimisé pour une utilisation facile avec des aiguilles à broder standard, il convient parfaitement à une couture rapide et impeccable pour la mode, les vêtements de travail ou les textiles hôteliers. Fabriqué en Allemagne, le fil bénéficie d'une qualité et d'une durabilité supérieures. Il est certifié selon le STANDARD 100 par OEKO-TEX®, classe de produit I et convient même au lavage industriel. En résumé, il change la donne en matière de fils métalliques, offrant un excellent rapport qualité/prix.



The Game Changer

Diseñado para satisfacer las exigencias más estrictas, este suave hilo metálico tiene un recubrimiento de color de alta tecnología, se puede lavar a altas temperaturas y es resistente a la abrasión. Está optimizado para un uso sencillo con agujas estándar de bordado y es la mejor opción para una costura fluida a máxima velocidad para el sector de la moda, la ropa de trabajo o los textiles para hostelería. Fabricado en Alemania, el hilo posee la mejor calidad y sostenibilidad. Está certificado según el STANDARD 100 de OEKO-TEX®, clase de producto I, y es apto también para lavado industrial. En resumen, se trata de toda una revolución en el universo de los hilos metálicos y ofrece una excelente relación calidad-precio.



The Game Changer

Desenvolvida para cumprir os mais altos requisitos, esta linha metálica de toque suave possui um revestimento colorido de alta tecnologia, é lavável a altas temperaturas e é resistente à abrasão. Otimizada para facilidade de uso com agulhas de bordar padrão, é a combinação perfeita para a costura sem problemas a altas velocidades para moda, vestuário de trabalho ou têxteis de hotel. Fabricada na Alemanha, a linha beneficia de qualidade e sustentabilidade premium. É certificada de acordo com STANDARD 100 da OEKO-TEX®, classe de produto I, e é até adequada para lavagem industrial. Em suma, é revolucionária nas linhas metálicas, oferecendo excelente relação custo-qualidade.



The Game Changer

En yüksek gerekliliklere uygun olacak şekilde geliştirilen bu yumuşak dokulu metalik iplik yüksek teknolojiye renkli bir kaplamaya sahiptir, yüksek sıcaklıklarda yıkanabilir ve aşınmaya karşı dayanıklıdır. Standart nakış iğneleri ile kolayca kullanılmak üzere optimize edilen iplik moda, iş giysileri ve otel tekstil ürünleri için en yüksek hızlarda sorunsuz dikiş için idealdir. Almanya'da üretilen iplik üstün kalite ve sürdürülebilirlikten yararlanır. STANDARD 100'e göre OEKO-TEX®, ürün sınıfı I sertifikalıdır ve endüstriyel çamaşır yıkama işlemleri için bile uygundur. Kısacası ödenen para karşılığında mükemmel değer sunarak metalik ipliklerde ezberleri bozar.

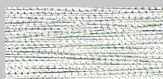


The Game Changer

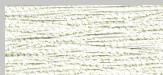
这款金属绣花线手感柔软，符合最高要求，金属色经高科技涂层，既可高温洗涤又耐摩擦。使用简便，只用常规绣花针就可以在高速绣花机上完美的刺绣时装、工作服或酒店用品。产品在质量和可持续性标准高端的德国制造，满足OEKO-TEX® 100标准的I类产品要求，甚至适用于专业洗涤。简而言之，它是金属绣花线的颠覆性产品，更物超所值。

CR Metallic

No. 40



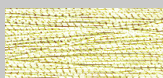
4211
quicksilver



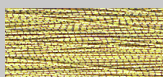
4210
chrome



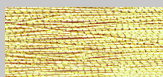
4222
white gold



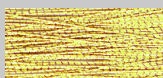
4202
palladium



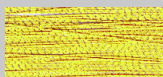
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antique gold



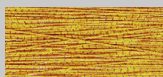
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fine gold



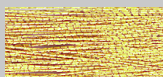
4206
pure gold



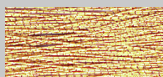
4208 ★
gold nugget



4205
sultan gold



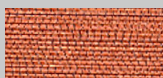
4207
gold medal



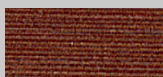
4201
rose gold



4227
smoky quartz



4228 ★
copper



4229 ★
bronze



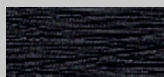
No. 40



4262
platinum



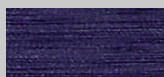
4260
black pearl



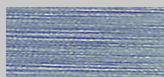
4272 ★
onyx black



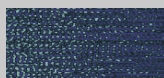
4271
graphite



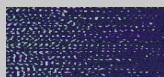
4261
blue steel



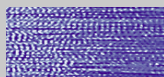
4232
moon stone



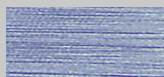
4267
lapis lazuli



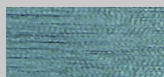
4238 ★
cobalt



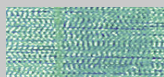
4237 ★
sapphire



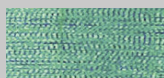
4233
aquamarine



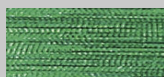
4234
blue topaz



4265
turquoise



4246
beryll

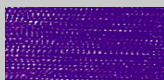


4266 ★
tourmaline



CR Metallic

No. 40



4240 ★
tanzanite



4212 ★
amethyst



4213
coral



4219
rose quartz



4294 ★
begonia



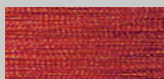
4215 ★
ruby



4214 ★
jasper



4288 ★
camelia



4298 ★
fire opal



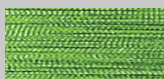
4226
carneol



4217
citrine



4252 ★
malachite



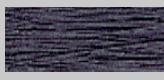
4249
jade



4258 ★
emerald



No. 20



2071
graphite



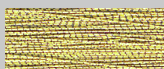
2062
platinum



2010
silver



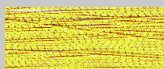
2022
white gold



2004
antique gold



2003
fine gold



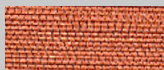
2008 ★
gold nugget



2007
gold medal



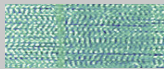
2027
smoky quartz



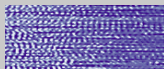
2028 ★
copper



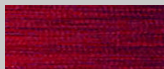
2058 ★
emerald



2065
turquoise



2037 ★
sapphire



2015 ★
ruby



2013
coral



2012 ★
amethyst



CR Metallic No. 20



The Opulent

The volume of this metallic thread adds depth to medium to large embroidery designs. Sophisticated gloss and opulence are achieved by the metallic foil that's wrapped around a textured microfilament core, which grants a soft and smooth touch. **CR 20** is recommended for embroidery on traditional and clerical garments but also for fashion design and decorative sewing, combining high quality and aesthetics. It is washable at high temperatures and is resistant to abrasion. **CR 20** is certified according to STANDARD 100 by OEKO-TEX®, product class I.



The Opulent

Das Volumen dieses Metallgarns verleiht mittleren bis großen Stickdesigns Tiefe. Außergewöhnlicher Glanz und Opulenz werden durch die Metallfolie erreicht, die um einen texturierten Mikrofilamentkern gewirnt ist. Dieser sorgt für einen besonders weichen und glatten Griff. **CR 20** eignet sich für traditionelle Stickerei auf Trachten und kirchlichen Gewändern, aber auch für Modedesign und dekoratives Nähen und kombiniert dabei höchste Qualität mit Ästhetik. Es ist bei hohen Temperaturen waschbar und abriebfest. **CR 20** ist zertifiziert nach STANDARD 100 by OEKO-TEX®, Produktklasse I.



The Opulent

Il volume di questo filato metallico aggiunge profondità ai motivi ricamati di dimensioni medie e grandi. La lamina metallica conferisce lucentezza sofisticata e sfarzo, mentre il nucleo in fibra testurizzata che riveste dona morbidezza e levigatezza al tatto. Il filato **CR 20** è raccomandato per il ricamo su vestiti tradizionali e abbigliamento clericale, ma anche per il fashion design e le cuciture decorative, unendo alta qualità e attenzione all'estetica. È lavabile ad alte temperature e resistente all'abrasione. Il filato **CR 20** è certificato STANDARD 100 OEKO-TEX®, classe di prodotto I.



The Opulent

Le volume de ce fil métallique ajoute de la profondeur aux motifs de broderie de taille moyenne à grande. La brillance et l'opulence sophistiquées sont obtenues par le film métallique enroulé autour d'un noyau de micro-filaments texturés, lui conférant un toucher doux et soyeux. Le **CR 20** est recommandé pour la broderie sur des vêtements traditionnels et de travail, mais aussi pour la stylisme et la couture décorative, alliant haute qualité et esthétique. Il est lavable à haute température et résiste à l'abrasion. Le **CR 20** est certifié selon le STANDARD 100 par OEKO-TEX®, classe de produit I.



The Opulent

El volumen de este hilo metálico añade profundidad a los diseños bordados medianos y grandes. La lámina metálica que recubre el núcleo de microfilamento texturizado aporta un brillo y lujo sofisticados, y consigue un tacto suave y uniforme. **CR 20** se recomienda para bordados en prendas tradicionales y clericales, pero también para el diseño de moda y la costura decorativa, combinando una alta calidad y estética. Se puede lavar a altas temperaturas y es resistente a la abrasión. **CR 20** está certificado según el STANDARD 100 de OEKO-TEX®, clase de producto I.



The Opulent

O volume desta linha metálica adiciona profundidade a desenhos de bordados médios a grandes. Um brilho sofisticado e opulento é conseguido pela folha metálica que é enrolada em torno de um núcleo de microfilamento texturado, que garante um toque suave e macio. A **CR 20** é recomendada para bordados em peças tradicionais e trajes de igreja, mas também para design de moda e costura decorativa, combinando alta qualidade e estética. É lavável a altas temperaturas e é resistente à abrasão. A **CR 20** é certificada de acordo com STANDARD 100 da OEKO-TEX®, classe de produto I.



The Opulent

Bu metalik ipliğin hacmi orta-büyük nakış tasarımlarına derinlik katar. Karmaşık parlıtısı ve bolluğu, yumuşak ve pürüzsüz bir doku sağlayan dokulu bir mikro filament çekirdeğinin etrafına sarılmış metal folyoyla sağlanır. **CR 20** geleneksel ve dini giysilerde nakışın yanı sıra yüksek kalite ve estetiği birleştiren moda tasarımı ve süslü dikiş için de önerilir. Yüksek sıcaklıklarda yıkanabilir ve aşınmaya karşı dayanıklıdır. **CR 20** STANDARD 100'e göre OEKO-TEX®, ürün sınıfı I sertifikalıdır.



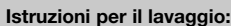
The Opulent

这款金属线的丰盈为绣花设计增加了深度。富有质感的微纤维线芯外裹覆金属箔，营造出精妙的光泽和奢华之感。建议将**CR 20**用于传统服装和制服，同样也适合时装设计和装饰缝纫，可将高品质和美观集于一身。**CR 20**既可高温洗涤又耐摩擦，满足OEKO-TEX® 100标准的I类产品要求。

COLOR CARD 65



 **Waschanleitung:** Seine besondere Struktur macht **CR** abriebfest und bei hohen Temperaturen waschbar. Es ist somit für industrielle Waschverfahren geeignet und dabei häufiger waschbar als vergleichbare Metallicarne. Lassen Sie bestickte Artikel niemals in feuchtem oder nassem Zustand aufeinander oder zusammengepresst liegen.



 **Instructions de lavage:**
Sa structure innovante garantit au fil **CR** un lavage à haute température et une résistance à l'abrasion. C'est pourquoi il convient à la blanchisserie industrielle et peut être lavé plus fréquemment que des fils métalliques comparables. Ne laissez jamais des articles brodés humides pliés ou pressés ensemble.



 **Instruções de lavagem:**
A sua estrutura inovadora garante à **CR** a capacidade de lavagem a altas temperaturas e resistência à abrasão. Assim, é adequada para lavagem industrial e é mais frequentemente lavável do que as linhas metálicas comparáveis. Nunca deixe artigos bordados húmidos dobrados ou pressionados juntos.



 **洗涤说明:**
其创新结构赋予**CR**可在高温下洗涤以及耐摩擦的性能。因此，它适用专业洗涤，并且可以比同类金属线更频繁地洗涤。切勿将潮湿的绣品折叠或堆放在一起。

Index of Colours · Farbnummern-Verzeichnis
Index des numéros de coloris

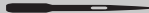
[illegible]

CR Metallic

No. 40

dtex 230
den 210

Art. No. 978
10 x 2500 m



65 #9 - 75 #11

68% Polyester
32% Metallised polyester

No. 20

dtex 510
den 460

Art. No. 975
10 x 2000 m



80 #12/SAN8 - 90 #14

80% Textured polyester
20% Metallised polyester



All colours washable at
95°C except those marked
with * 

OEKO-TEX®

CONFIDENCE IN TEXTILES

STANDARD 100

94.0.6007 HOHENSTEIN HTTI



Tested for harmful substances.
www.oeko-tex.com/standard100

Product Class I



Your MADEIRA distributor:

www.madeira.com

Made in Germany

MADEIRA®